

Product Name :
Spot Welding Machine

Product Code :
HANDM000A450013

Description :

Spot Welding Machine

Technical Specification :

Phase	1-2 Phase
External Water Supply	5 Lit / Min at max. Temp. 30 Deg C
Nominal Throat Clearance	250 mm
Primary Supply	230 / 415 V
Max Electrode Stroke	70 mm
Size of mains Supply Copper Cable	15 mm ²
Recommended Switch Rating	30 Amps
Delayed Action Fuse Rating	30 Amps

Specification:

10 8 -	Puticulars	Units	JSW - 15
	Throat Depth	mm	300 400 500
	Welding Range	mm	3.5 3.0 1.0
	Mid Steel Max.2x	mm	0.6 0.5 0.1
	Sheet Thickness Min.2x		
	Brass Thickness Max.2x	mm	2.0 1.5 0.9
	Thickness Min. 2x	mm	0.3 0.2 0.1
	Stainless Steel Max.2x	mm	3.0 2.4 0.9
	Sheet Thickness Min.2x	mm	0.4 0.3 0.1
	Max. Available short ckt. Current KA	6.5	



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